

CLUTCH ASSEMBLY KIT

APPLICATION

Replacement of clutch assembly for model SL580/590/595 and GT operators.

- 1. Disconnect power from the operator.
- 2. Remove cover to access the clutch assembly.
- 3. Remove the master link and take the chain off.
- 4. Remove hex head nut from clutch shaft.
- 5. Remove hex nut, washers, pressure plates, sprocket, and clutch disc.
- 6. Reverse steps 2-5 to install new clutch using new hardware provided in kit.
- 7. Restore power to the operator.

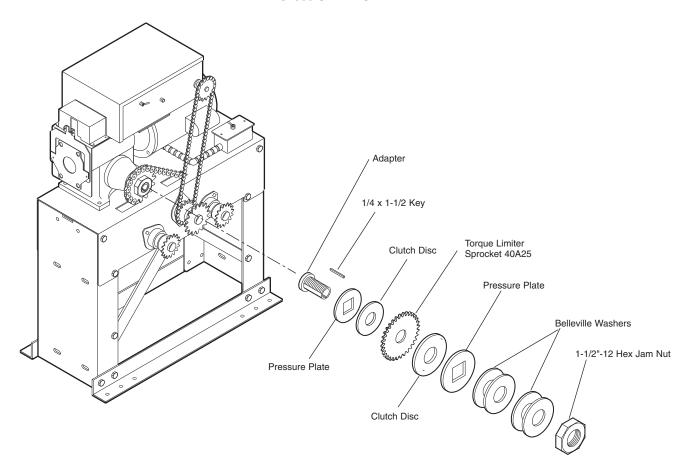
WARNING

To prevent possible SERIOUS INJURY or DEATH, disconnect electric power to operator BEFORE installing.

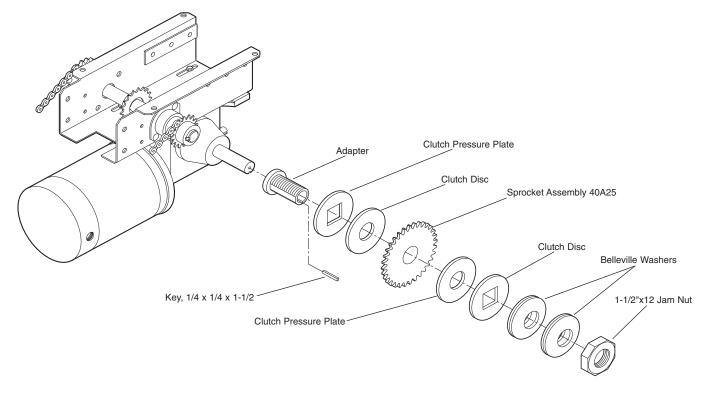
ALL electrical connections MUST be made by a qualified individual.

Gear reducer shaft Adapter 1/4 x 1-1/2 Key Clutch Disc Torque Limiter Sprocket 40A25 Pressure Plate Belleville Washers 1-1/2*-12 Hex Jam Nut

SL580 OPERATOR



GT OPERATORS



HOW TO ORDER REPAIR PARTS

DEVANCO CANADA

19192 HAY ROAD, UNIT Q SUMMERSTOWN, ON K0C 2E0

TOLL FREE: 855-931-3334

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WHEN ORDERING REPAIR PARTS
PLEASE SUPPLY THE
FOLLOWING INFORMATION:

- ✓ PART NUMBER
- **✓ DESCRIPTION**
- **✓ MODEL NUMBER**